

FIG. 1

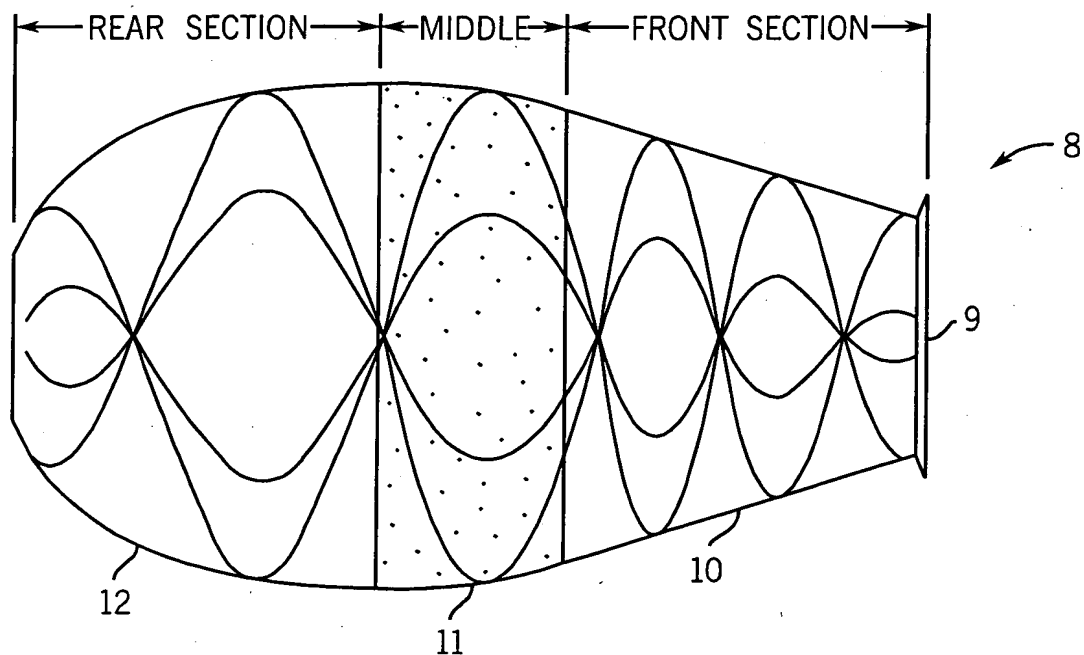
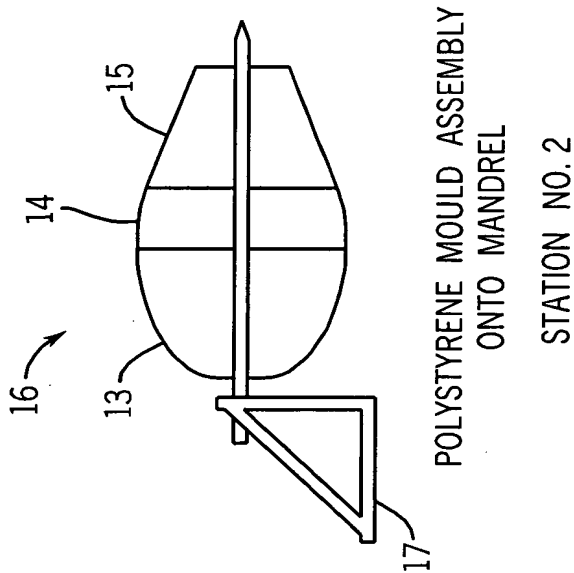
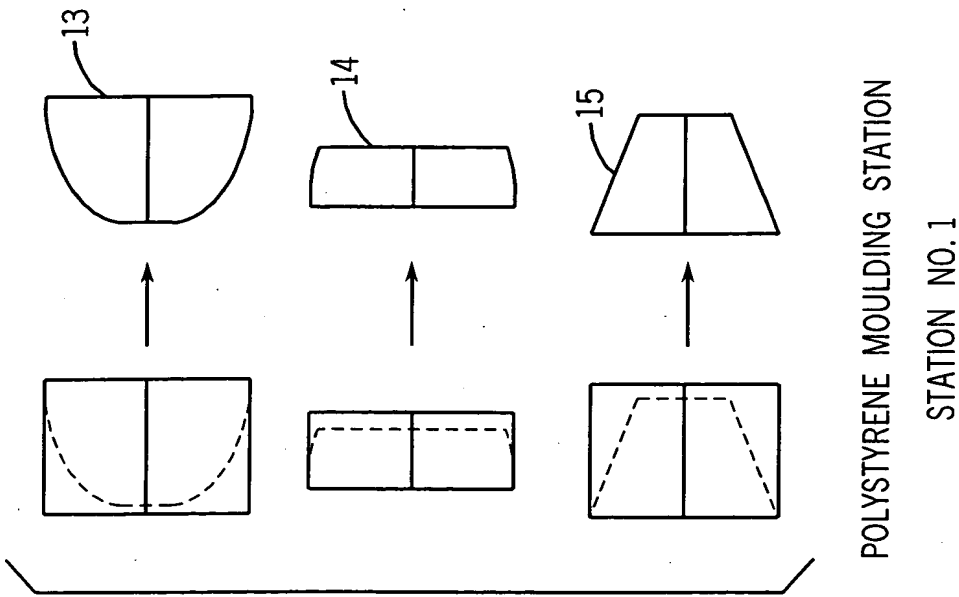
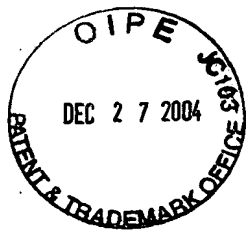


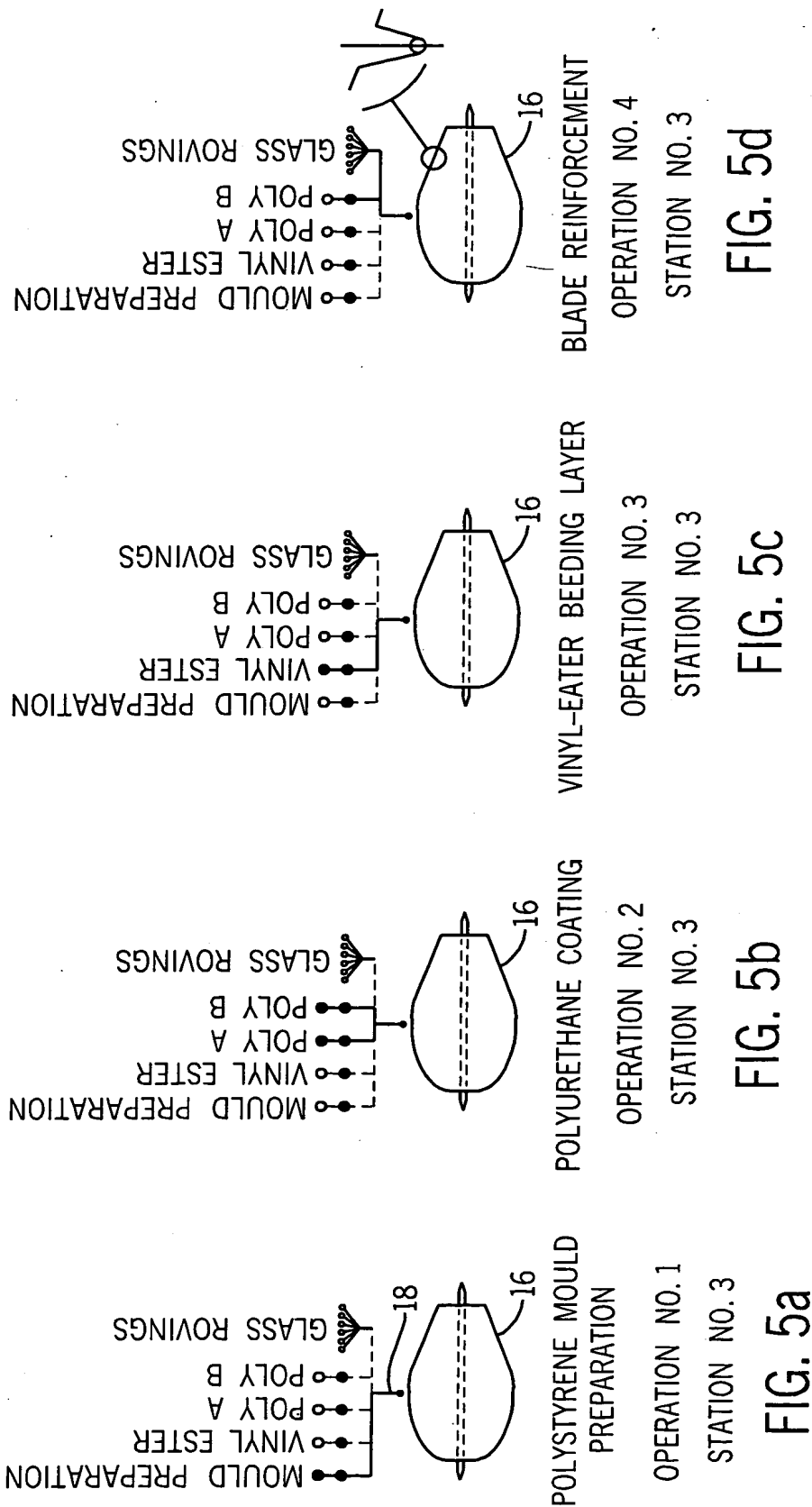
FIG. 2

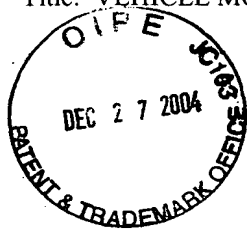


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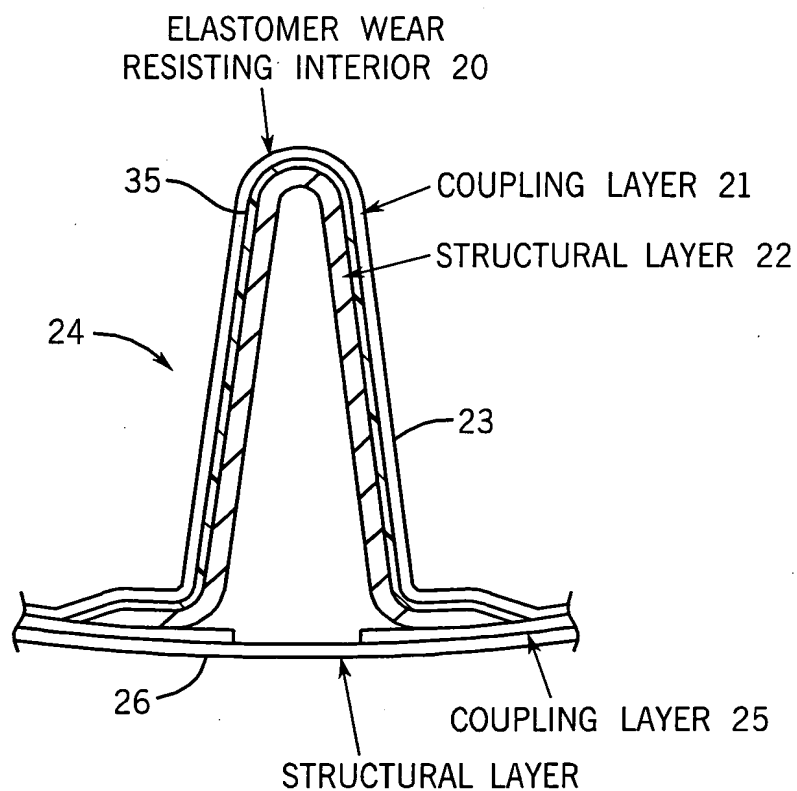


FIG. 6

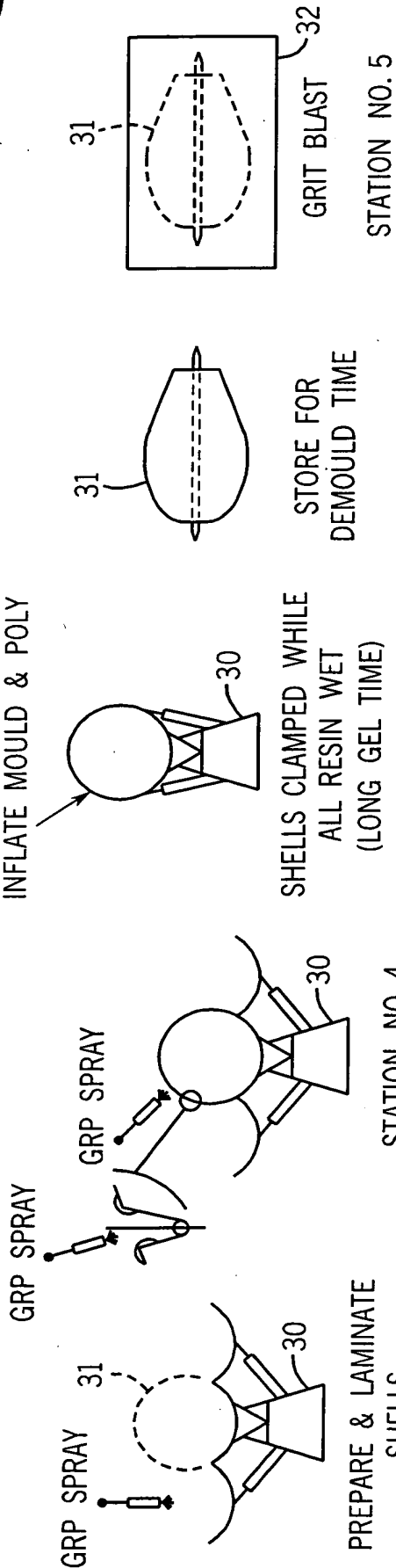


FIG. 8

FIG. 9

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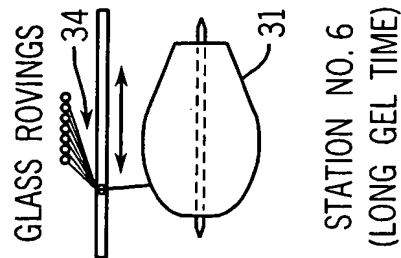


FIG. 10

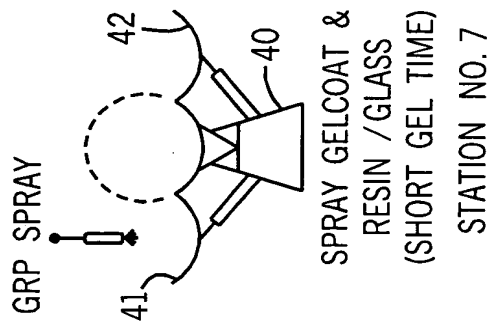


FIG. 11a

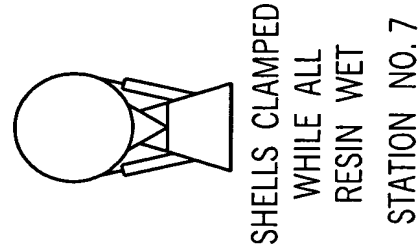


FIG. 11b

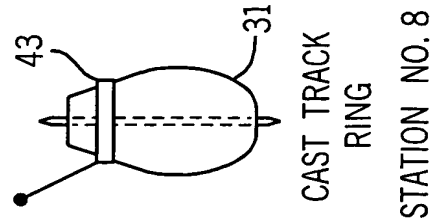


FIG. 12

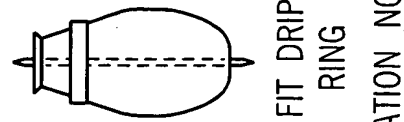


FIG. 13



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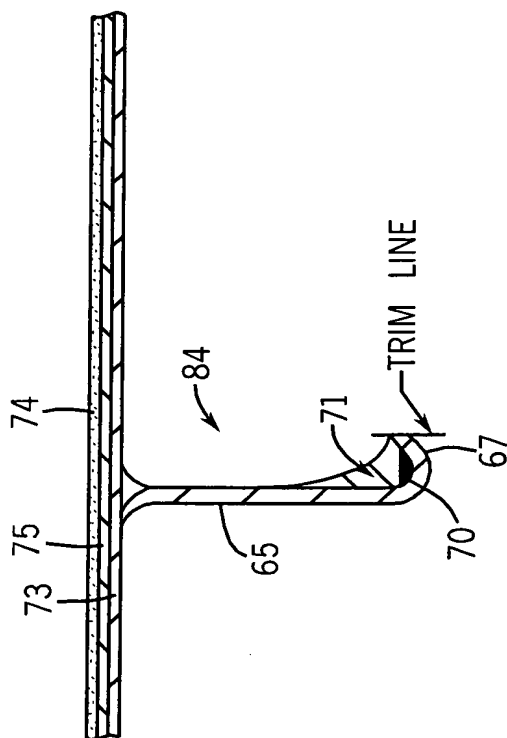


FIG. 18g

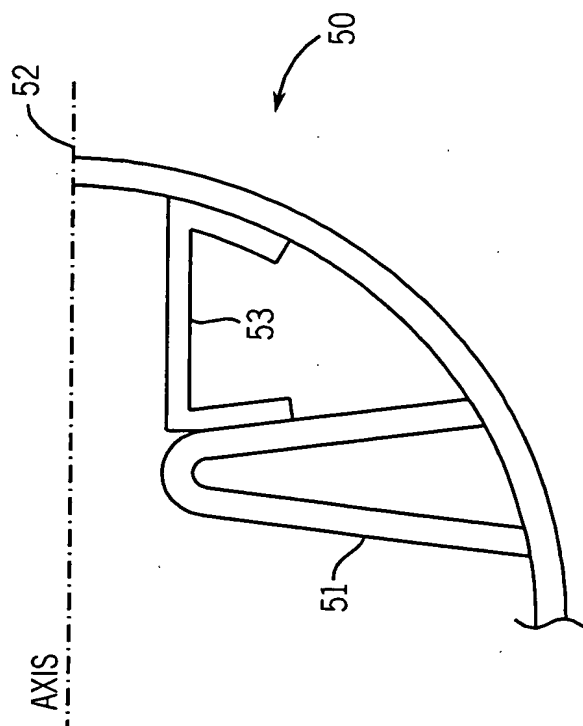
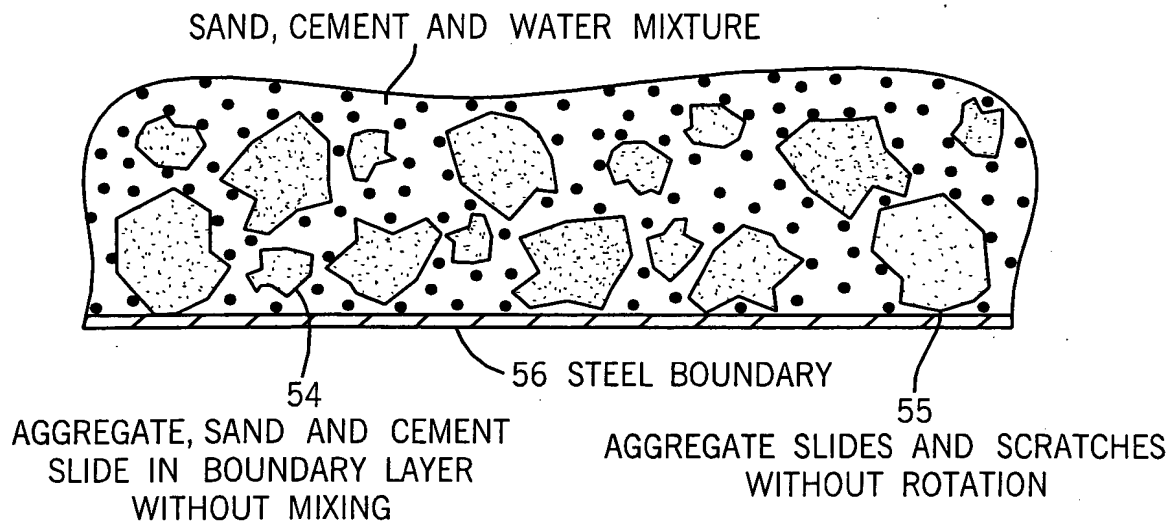


FIG. 14

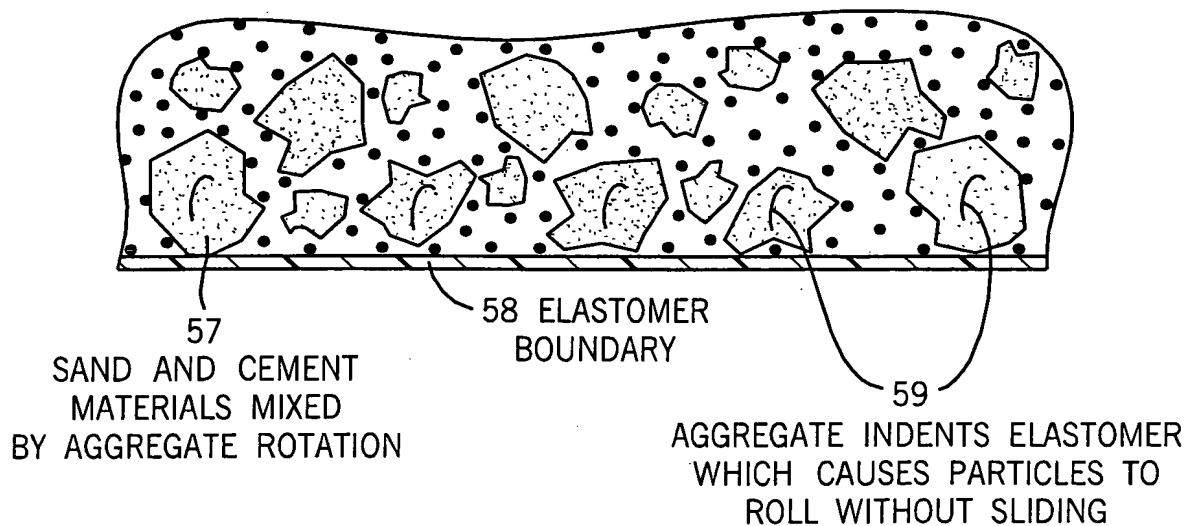


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CONCRETE MIXING IN STEEL VESSEL

FIG. 15



CONCRETE MIXING IN ELASTOMERIC VESSEL

FIG. 16

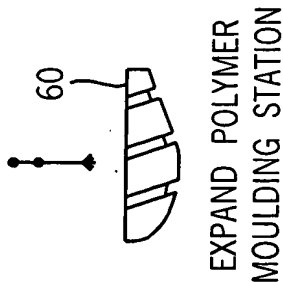


FIG. 17a

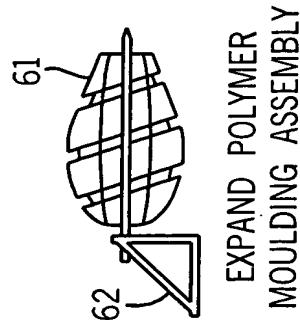


FIG. 17b

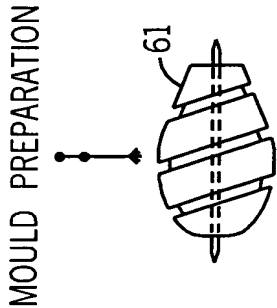


FIG. 17c

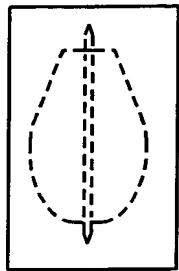


FIG. 17h

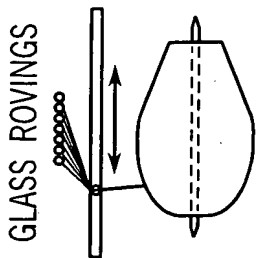


FIG. 17i

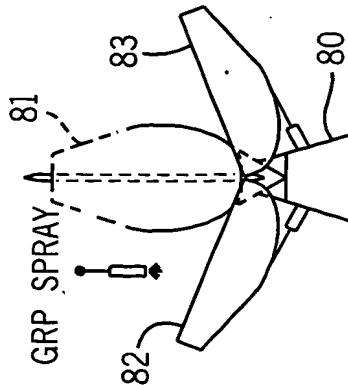


FIG. 17j

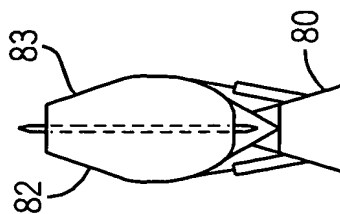


FIG. 17k

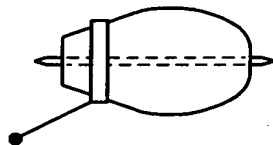


FIG. 17l

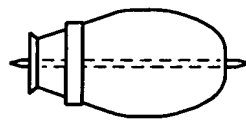


FIG. 17m

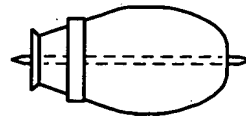


FIG. 17n

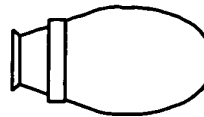


FIG. 17o





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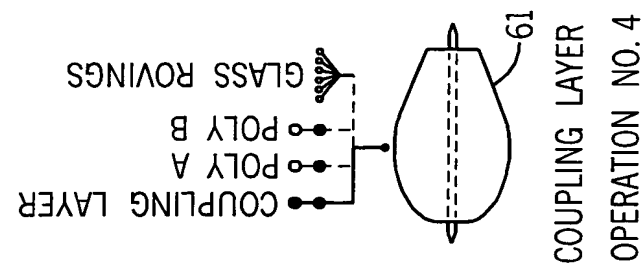


FIG. 17g

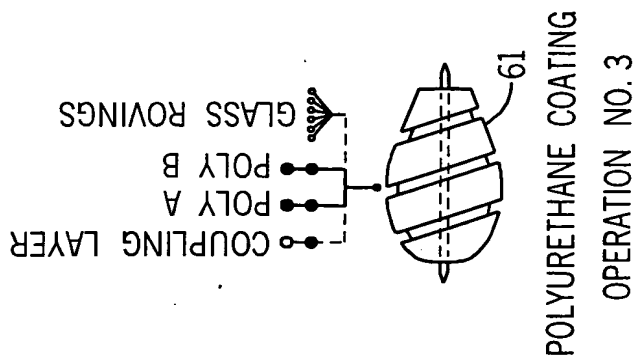


FIG. 17f

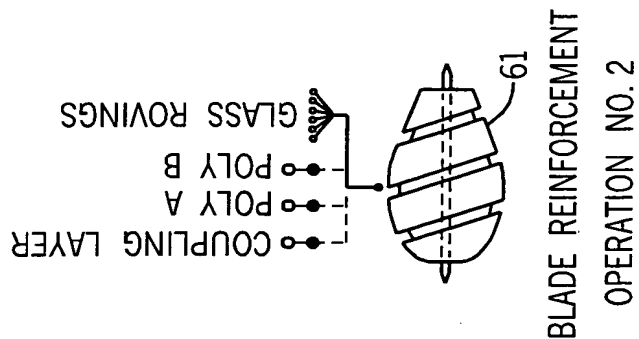


FIG. 17e

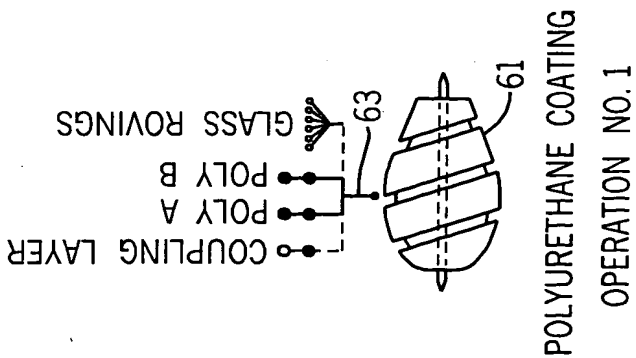


FIG. 17d



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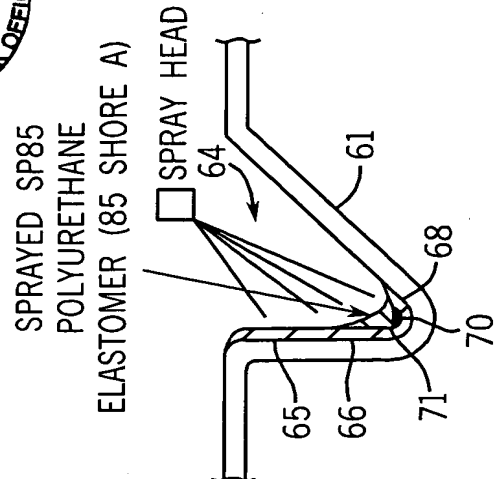


FIG. 18a

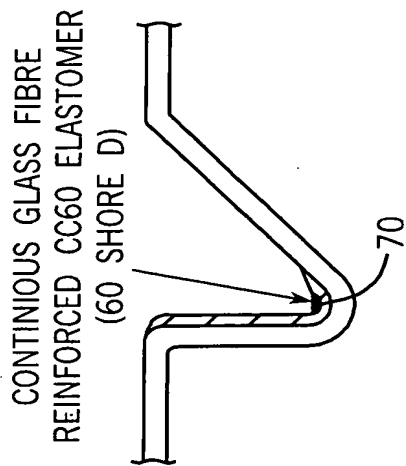


FIG. 18b

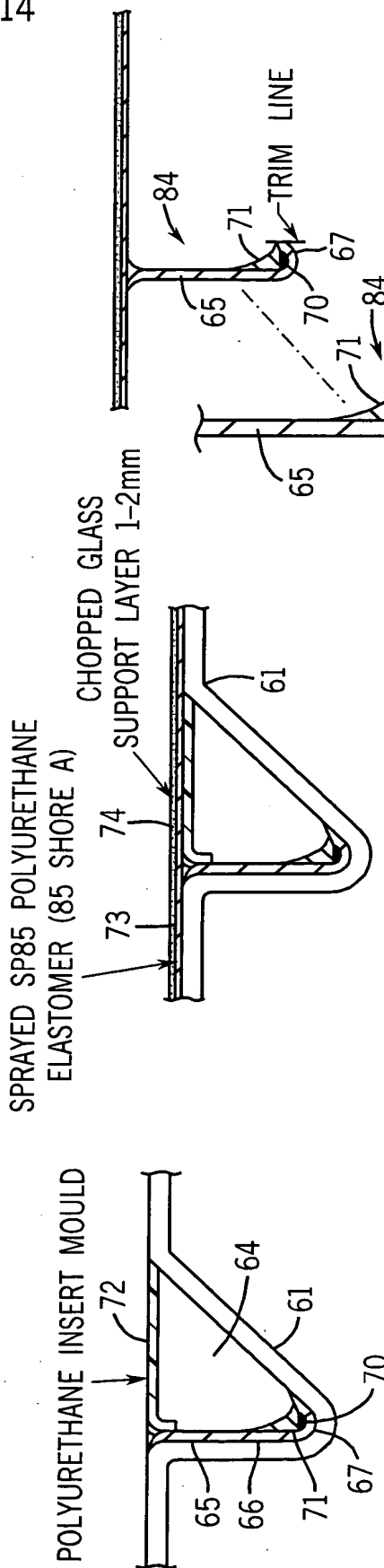


FIG. 18c

SPRAYED SP85 POLYURETHANE ELASTOMER (85 SHORE A)

CHOPPED GLASS SUPPORT LAYER 1-2mm

FIG. 18f

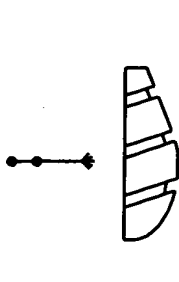
FIG. 18e

FIG. 18d

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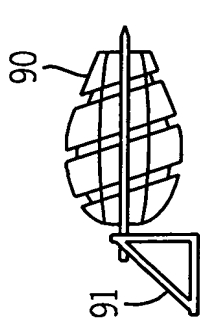
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EXPAND POLYMER  
MOULDING STATION

FIG. 19a

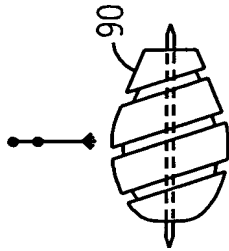


EXPAND POLYMER  
MOULDING ASSEMBLY

OPERATION NO.1

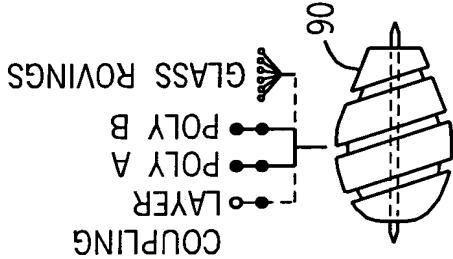
FIG. 19b

MOULD PREPARATION



OPERATION NO.2

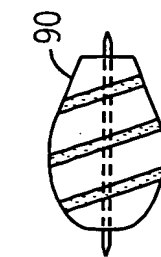
FIG. 19c



POLYURETHANE COATING

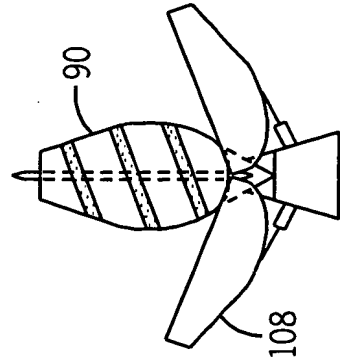
OPERATION NO.1

FIG. 19d



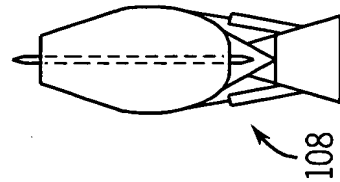
FIT MOULD RECESS  
PIECES & SPACER  
BLOCKS

FIG. 19f



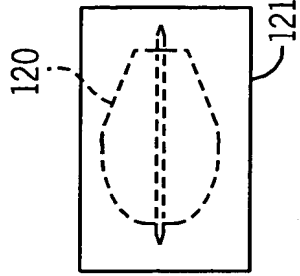
SPRAY GELCOAT &  
RESIN / GLASS  
(SHORT GEL TIME)

FIG. 19g



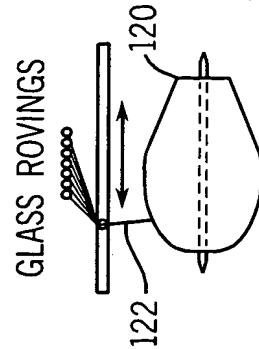
POLYURETHANE  
INJECTION  
MOULDING

FIG. 19h



SURFACE PREPARATION

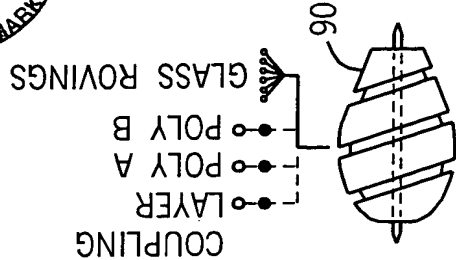
FIG. 19i



GLASS ROVINGS

GRP WIND  
(LONG GEL TIME)

FIG. 19j



COUPLING  
LAYER  
POLY A  
POLY B  
GLASS ROVINGS

BLADE REINFORCEMENT

OPERATION NO.2

FIG. 19e

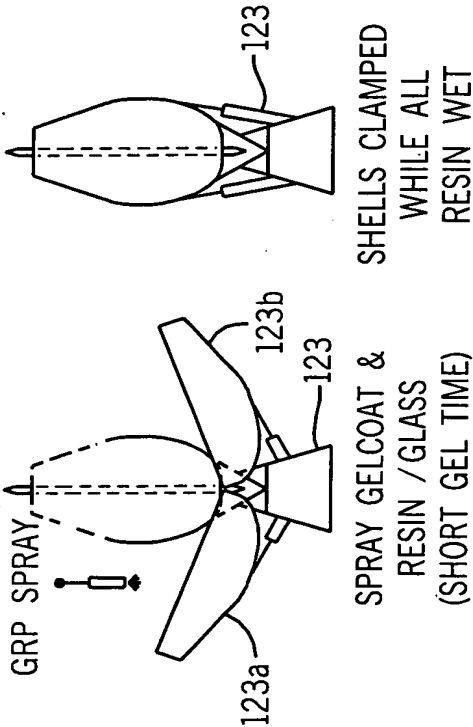


FIG. 19k

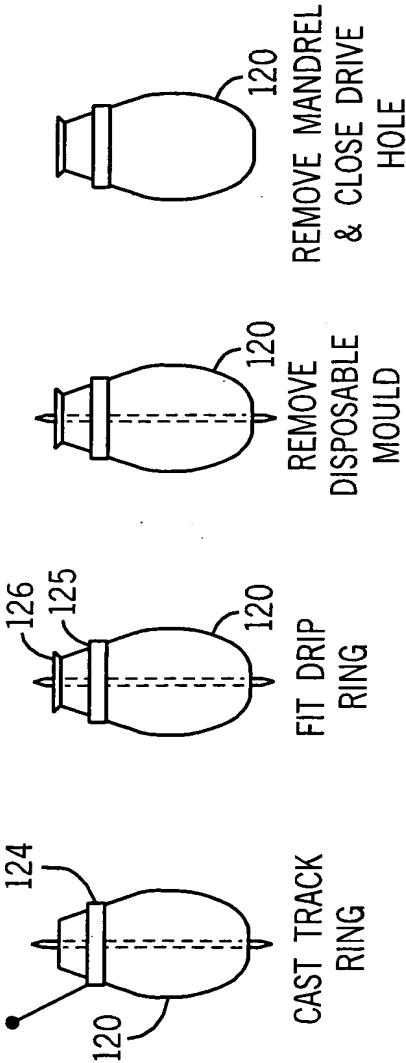


FIG. 19m

FIG. 19n

FIG. 19o

FIG. 19p

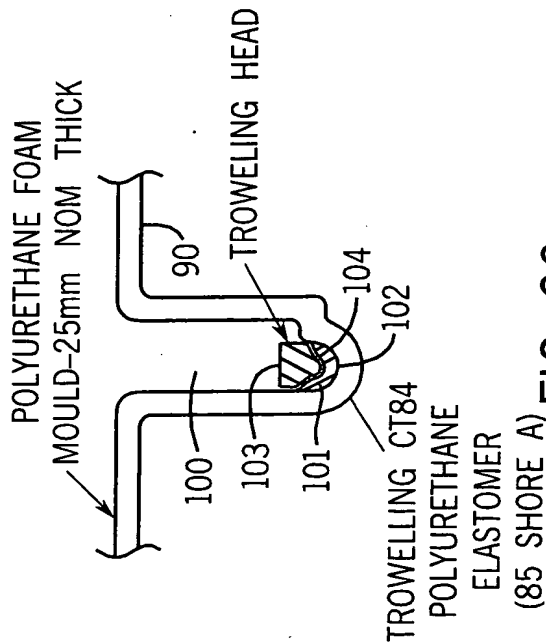


FIG. 20a

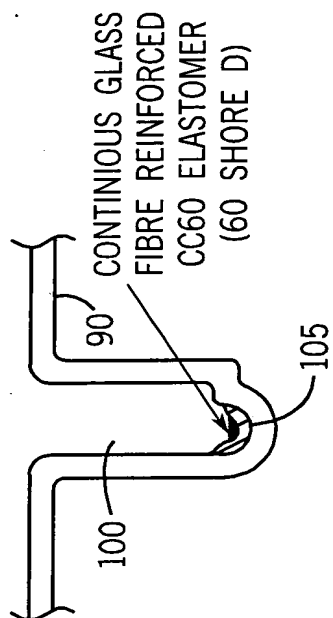


FIG. 20b

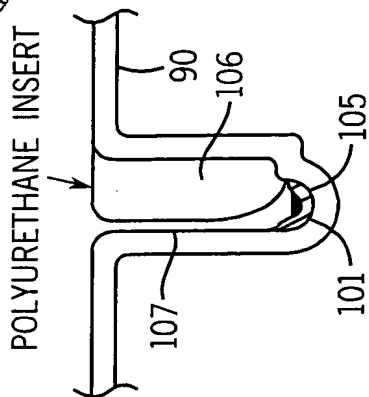


FIG. 20c

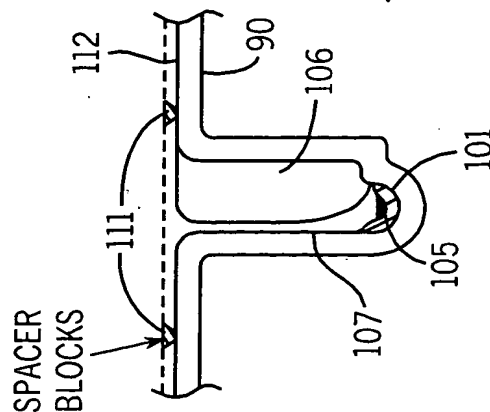


FIG. 20d

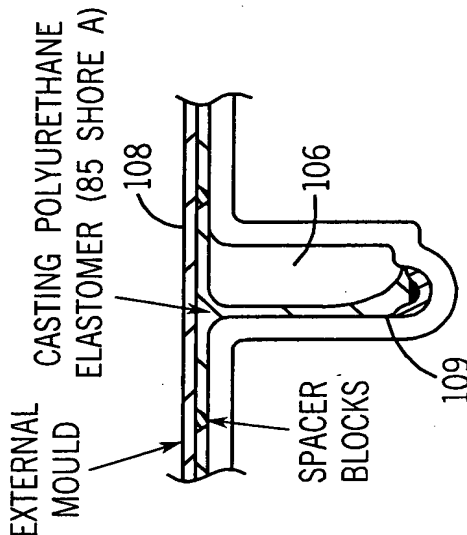


FIG. 20e

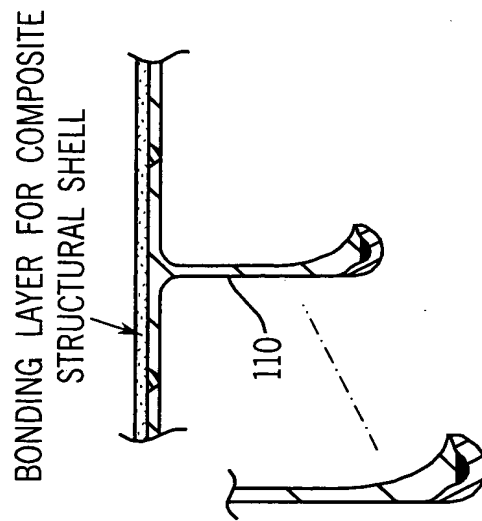


FIG. 20f

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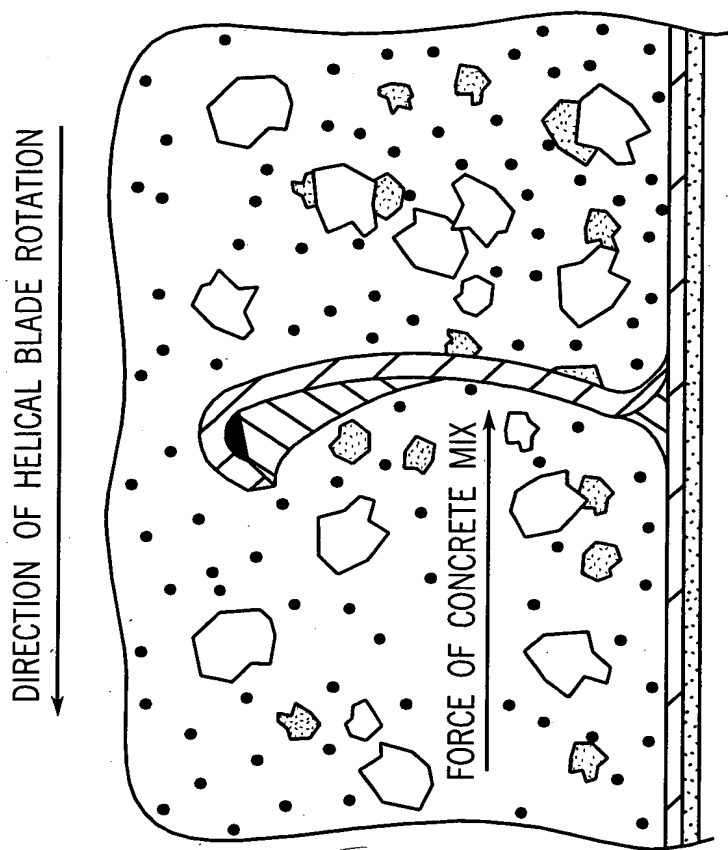


FIG. 21

